



Bolt Handle Fitting for BSA Scorpion.

Thank you for your purchase. Please read these fitting instructions before attempting to fit the bolt handle

- Your kit should contain -
- 1 off Bolt handle
 - 1 off M4 x 40mm socket head bolt
 - 1 off 3.0 mm allen key.

Safety first.

Observe safe practices when handling your rifle and follow the manufacturers safety instructions when doing so. Working on any air rifle can be dangerous. It is recommended that the rifle is emptied of air, please see the rifles manufacturers instructions on how to do this.

1. Remove the existing bolt and withdraw the existing handle. It is usually necessary to warm up the standard bolt handle to soften the locite to aid removal of the screws.

Take care not to allow the bolt probe to turn whilst applying pressure to loosen the handle. It is recommended that a hair drier is used to heat the existing bolt. Use a very lightly damp cloth placed over the action and stock to prevent too much heat being transferred into areas other than the handle.

Position the bolt in the open position (but not cocked for safety).

Try to get the handle hot and at the same time carefully remove to handle.

2. Once the existing handle is removed, clean off any dried locite from the end of the bolt.

3. Fit the new handle, set the correct rotational position and tighten the bolt, again taking care not to stress the bolt probe.

4. Dry the action of any moisture left over from the damp cloth.

5. Once you are happy with the fit and operation of the new handle, it can be locitted in position if required. In most situations this is not required and is entirely up to the users preference.