



Rowan Engineering

Aluminium Bolt Handle for the Air Arms
S200 Air Rifle.

Thank you for your purchase.

Your kit should contain -
1 off Bolt handle
1 off M5 grub screw
1 off 2.5mm allen key

Safety first.

Observe safe practices when handling your rifle and follow the manufacturers safety instructions when doing so. Working on any air rifle can be dangerous.

It is recommended that the rifle is emptied of air, or the air cylinder is removed from the rifle. Please see the rifles manufacturers instructions on how to do this.

Remove the existing bolt handle by unscrewing the grub screw from the side of the factory fitted handle. The bolt will have to be pulled back slightly, but not so far as to cock the rifle.

The action may need to be removed from the stock to enable the old handle to be turned through 360° to 'unscrew' it from the bolt probe. This may be necessary if the factory fitted handle has been Loctited in place. Take care not to use excessive force when turning the handle off the bolt probe.

Take the Rowan Engineering bolt handle and place it on the end of the bolt.

Gently tighten the grub screw when the handle is in the correct position ensuring the grub screw locates in the indentation at the end of the bolt.