



Replacement Barrel Band  
for the Air Arms S400 / S410 Rifle.

Thank you for your purchase.  
Your pack should contain -

1 off Aluminium Barrel Band with 12.0mm x  
1.5mm section 'o' ring fitted.

1 off 12.0mm x 1.6mm section 'o' ring

Safety first.

Observe safe practices when handling your rifle  
and follow the manufacturers safety instructions  
when doing so. Check your rifle is not loaded and  
is de-cocked when ever working on it.

Installation.

1.Remove silencer.

2. Remove the air filler cap.

3. Loosen the 2 retaining grub screws holding the  
factory fitted barrel band from the underside.

4. Ease off the factory fitted barrel band and place  
to one side.

5. Apply a small amount of light gun oil to the  
outside end of the barrel and to the 'o' ring on the  
Rowan Engineering barrel band to aid its fitting.

6. Take the Rowan Engineering barrel band and  
gently press it over the end of the barrel making a  
side to side / rotating motion as doing so.

7. Push the barrel band along the barrel and up to  
the shoulder on the air cylinder.

8. Gently tighten the 2 grub screws.

9. Re-fit your silencer and filler cap.