



Bolt Handle Fitting for the Air Arms
S400 & S410 Rifles.

Thank you for your purchase. Please read these fitting instructions before attempting to fit the bolt handle

Your kit should contain -
1 off Bolt handle
1 off M4x12mm caphead screw
1 off 3mm allen key.

Safety first.

Observe safe practices when handling your rifle and follow the manufacturers safety instructions when doing so. Working on any air rifle can be dangerous. It is recommended that the rifle is emptied of air, please see the rifles manufacturers instructions on how to do this.

Removing Old Handle.

1. Remove the existing bolt using the 3.0mm Allen key provided. It is usually necessary to warm up the standard bolt handle to soften the loctite to aid removal of the screw.

Take care not to allow the bolt probe to turn whilst applying pressure to loosen the handle.

It is recommended that a hair drier is used to heat the existing bolt. Use a very lightly damp cloth placed over the action and stock to prevent too much heat being transferred into areas other than the handle.

Position the bolt in the open position (but not cocked for safety). Photo 1

Try to get the handle hot and at the same time unscrewing the cap head screw, a helper makes this easier.

2. Once the existing handle is removed, clean off any dried loctite from the end of the bolt.

Fitting The New Handle.

3. Fit the new bolt handle, remembering to replace the 'o' ring between the action and handle if fitted. Photo 2

4. Tighten the allen screw.

4. Dry the action of any moisture left over from the damp cloth.

4. Once you are happy with the fit and operation of the new handle, it can be loctited in position if required. In most situations this is not required and is entirely up to the users preference.



Photo 2

Photo 1