



S400 MPR Butt Pad Fitting Instructions

Thank you for your purchase. Please read these fitting instructions before attempting to fit the butt pad.

Your kit should contain –

- 1 off buttpad plate
- 1 off stock plate
- 2 off spacers
- 2 off M5 x 12mm socket cap screws
- 4 off M5x12 csk socket head screws
- 2 off M5 x20 socket head screws
- 1 off 3mm 1 off 4mm allen keys

Safety first!

Observe safe practices when handling your rifle and follow the manufacturer's safety instructions when doing so.

It is advised that before carrying out any work on an air rifle that it is unloaded and the air receiver is empty or removed.

If you are not sure that your skills are sufficient to fit the butt pad seek professional advice.

Check the safety catch is set to safe, the rifle is not cocked and is **absolutely not** loaded with pellets.

Installation

1. Layout your rifle, preferably on a flat stable surface, and refer to the manufacturer's instructions to remove the stock from the action. Place the action safely to one side.
2. Remove the centre bolt in the face of the pad and remove the moveable part of the pad.
3. Remove the 2 long M5 screws from the fixed half of the pad. Don't loose the square nut located in the back of the pad.
4. Take the aluminium stock plate with the 2 counter bored holes, arrowed in Photo 1
- Attach the spacers to this plate to the same side as the counter bores using 2 off M5x12 csk bolts. Photo 1
5. Fit this plate and spacers to the stock using the M5 x 25 long socket head screws.
6. Fit the pad plate to the spacers using 2 off M5x12 csk bolts. Photo 2
7. Fit the fixed half of the pad to the butt plate using 2 M5x12 socket cap screws also replacing the square nut in the rear slot.
8. Re-attach the moving part of the pad and adjust position to preference. Photo 3
9. Refit the rifle action back in to the stock.

www.rowanengineering.com

Photo 1.

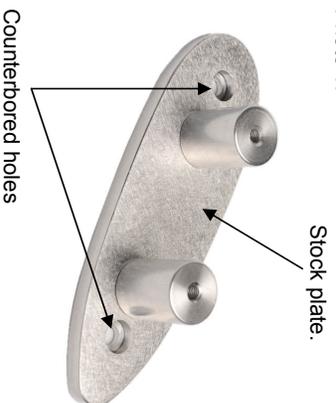
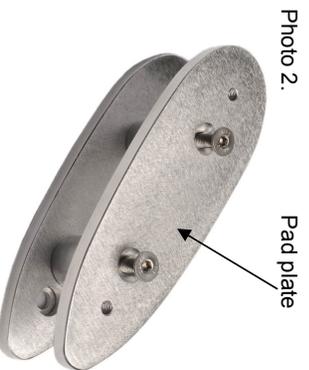


Photo 3.



Photo 2.



www.rowanengineering.com